MATERIAL SAFETY DATA SHEET



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IDENTITY	TRADE NAME
COATED ABRASIVES "ALUMINUM OXIDE"	X-88, X-088
SECTION I (MATERIAL IDENTIFICATION)	

MANUFACTURER'S NAME	EMERGENCY TELEPHONE NUMBER
Fábrica Nacional de Lija, S.A de C.V.	011 525 3661403
ADDRESS (Street, Number, City, State, ZIP Code)	TELEPHONE & FAX NUMBER FOR INFORMATION
Av. Presidente Juárez # 225	011 525 366 1400 fax 011 525 366 1499
San Jerónimo Tepetlacalco	REVISION DATE
Tlalnepantla 54000	July, 2006
Estado de México	PREPARED BY (Technical contact)
MEXICO	Alfredo Bañuelos or José Jiménez

SECTION II (MATERIAL DESCRIPTION & HAZARD RATING)

TECHNICAL DESCRIPTION: Aluminum Oxide coated on a cotton cloth backing and resin binder.	HAZARD RATING:	I, 0, 0	NFPA CODE
CHEMICAL FAMILY NA		Blue: Health hazard Red: Fire hazard	0: Minimum 1: Slight
CHEMICAL NAME/FORMULA NA	1 0	Yellow: Reactivity hazard White: Special hazard	2: Moderate 3: Serious
SYNONYMOUS NA			4: Extreme

SECTION III (HAZARDOUS INGREDIENTS/IDENTITY INFORMATION)

HAZARDOUS COMPONENTS

Chemical name	CAS No.	Common name (s)	Percent	OSHA - PEL (mg/m3)	ACGIH-TLV (mg/m3)
Aluminum Oxide (Al2O3)	1344 - 28 - 1	Alpha Alumina	20 - 60	I5.0 (total dust)	10.0 (total dust)
Phenol-Formaldehyde resin "cured"	NONE	Phenolic Resin	6 - 35		
Calcium Fluoride (CaF2)	14542 - 23 - 5	Fluorspar	I - 5	5.3 (total dust)	5.3 (total dust)
Cotton Backing	NONE	Cotton Cloth	15 - 70		
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REMARKS

The above materials are not carcinogen.

Materials are regulated by OSHA 29 CFR 1910.1200, Hazard Communication and/or The Massachusetts General Law, Chapter III, Right to know Regulations

SECTION IV (PHYSICAL & CHEMICAL CHARACTERISTICS)

BOILING POINT	NA	SOLUBILITY IN WATER	NA	SPECIFIC GRAVITY (H2O=I)	NA
VAPOR PRESSURE	NA	SOLUBILITY IN ALCOHOL	NA	MELTING POINT	NA
VAPOR DENSITY (Air = I)	NA	SOLUBILITY IN OTHER SOLVENT	NA	% VOLATILE BY VOLUME	NA
APPEARANCE & ODOR		Cloth coated with abrasive particles which	are	EVAPORATION RATE	NA
		bonded with resin binder.			

SECTION V (FIRE & EXPLOSION HAZARD DATA)

FLASH POINT (Method used)	FLAMMABLE LIMITS	LEL	UEL
NA		NA	NA
EVTINGUIGUED MEDIA			

EXTINGUISHED MEDIA

Water, carbon dioxide, Dry chemical, Foam

SPECIAL FIRE FIGHTING PROCEDURES

Backings and cured resin will burn or decompose.

Use respiratory protection.

UNUSUAL FIRE & EXPLOSION HAZARDS

NA

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SECTION VI (REACTIVITY	DATA)				
STABILITY	UNSTABLE		CONDITIONS TO A	VOID	
	STABLE	X		NA	
INCOMPATIBILITY (Materi	ials to Avoid) In use organic fumes may	y be liberated.			
HAZARDOUS DECOMPOS					
HAZARDOUS	MAY OCCUR		CONDITIONS TO A	VOID	
POLYMERIZATION	WILL NOT OCCUR	X		NA	
SECTION VII (HEALTH HA	ZARD DATA)				
ROUTE (s) OF ENTRY		INHALATION		SKIN	INGESTION
During use		Airborne dusts or fumes.		Airborne dusts or fumes.	Airborne dusts or fumes.
HEALTH HAZARDS (Acute	& chronic)	ACUTE: Breathing difficulty, skin, eye, nasa	l and respiratory irritation	n; organic fumes can cause gast	tric pain,
internal bleeding or tissue damag	e. CHRONIC: exposur	re to organic fumes (fluoride) has been repo	orted to cause osteocloro	sis, mottling of tooth enamel a	ınd
damage to skin, eye and mucous	membranes.		1		
CARCINOGENICITY		NTP NA	IARC MO	ONOGRAPHS NA	OSHA REGULATED NA
SIGNS & SYMPTOMS OF E	XPOSURE	Deposits or material on skin, in eyes and n	asal passages. Coughing a		I IVA
		may be present.		· ·	
MEDICAL CONDITIONS G	ENERALLY AGGRAV	ATED BY EXPOSURE		Pulmonary disorders, skin or	eye disorders.
EMERGENCY & FIRST AID	PROCEDURES				
Remove to dust free area. Irrigat		opious amounts of water.			
SEEK MEDICAL ATTENTION.	,	•			
SECTION VIII (PRECAUTIO	ONS FOR SAFE HAND	DLING & USE)			
STEPS TO BE TAKEN IN C	ASE MATERIAL IS RE	ELEASED OR SPILLED			
Ordinary precautions for dust ar					
WASTE DISPOSAL METHO					
In compliance with Federal, State	and local regulations for	landfill.			
PRECAUTIONS TO BE TAI	(EN IN HANDLING &	STORING			
Not applicable					
OTHER PRECAUTIONS					
Not applicable					
SECTION IX (CONTROL M	EASURES)				
RESPIRATORY PROTECTION (Specify type) If limits are exceeded during sanding or grinding, an approved NIOSH repirator					
			must be used. OSHA 29	CRF 1910 - 134	
VENTILATION	LOCAL EXHAUST Mu	st be used to control exposure to dust or f	rumes.	SPECIAL	NA
	MECHANICAL (General	 Hoods connected to exhaust ducts and a 	appropiate dust collector.		
PROTECTIVE GLOVES		Wear gloves to prevent	EYE PROTECTION	Wear safety glasses while sand	ding or grinding.
abrasion and/or skin irritation. OSHA 29 CFR 1910 . 133					
OTHER PROTECTIVE CLOTHING OR EQUIPMENT					
Hearing protection OSHA 29 CFR 1910 . 215					
WORK/HYGIENIC PRACTI					
Ordinary washing and cleanliness	practices.	ABBREVIATIONS: NA = NO	T APPLICABLE		
"THE INFOR	MATION IS PROVIDED I	N GOOD FAITH AND IS BASED ON DAT		IRATE HOWEVER FARRICA	NACIONAI
		ANTY WITH RESPECT OF THE ACCURAGE			
DAMAGES OF ANY KIND RESULTING FROM THE USE OF THIS DATA OR THE RESULTS TO BE OBTAINED FROM THE USE THEREOF. CUSTOMERS					

ARE ENCOURAGED TO MAKE THEIR OWN DETERMINATION AS TO THE SUITABILITY OF THIS PRODUCT FOR THEIR PURPOSE PRIOR TO USE".